

ABSTRACT OF THE DISCLOSURE

A low-pressure wellhead system with tubular heads and mandrels secured independently using threaded unions. A casing mandrel is secured to a wellhead by a first threaded union. Likewise, a tubing head spool is secured to the casing mandrel using a threaded union. A tubing hanger is also secured to the tubing head spool using a threaded union. An adapter flange may also be secured to the tubing hanger by a threaded union. Because this low-pressure wellhead is faster and easier to assemble and provides full bore access, there is less rig downtime, thus rendering the well completion process faster and more economical.